

Duo Patch

Version 1 pg. 1

SECTION 1 – PRODUCT AND COMPANY IDENTIFICATION

<p>1.1 Trade Name (as labeled): Synonyms: CAS No:</p> <p>1.2 Product Use:</p> <p>1.3 Company Name: Company Address: Company Address Cont: Business Phone: Website:</p> <p>1.4 Emergency Telephone Number:</p> <p>Date of Last Revision: Date of Current Revision:</p>	<p>Duo Patch N/A Mixture Concrete repair mortar SpecChem 1511 Baltimore Ave; Suite 600 Kansas City, MO 64108 (816) 968-5600 www.specchem.com</p> <p>VelocityEHS 1-(800)255-3924 (North America) +1-813-248-0585 (International) 1-300-954-583 (Australia) 0-800-591-6042 (Brazil) 400-120-0751 (China) 000-800-100-4086 (India) 800-099-0731 (Mexico)</p> <p>September, 16, 2025 September, 16, 2025</p>
--	---

SECTION 2 – HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: This product is a gray powder with minimal odor.
Health Hazards: May cause skin and respiratory irritation and burns to the eyes. Contact with skin may cause an allergic reaction. Repeated exposure may cause damage to the lungs. Contains components that are defined as human carcinogens.
Flammability Hazards: This product is not considered flammable.
Reactivity Hazards: None.
Environmental Hazards: The environmental effects of this product have not been investigated, however release may cause long term adverse environmental effects.

US DOT Symbols Not Regulated



EU and GHS Symbols

Signal Word Danger

2.1 EU Labeling and Classification:

This product meets the definition of a hazardous substance or preparation as defined by the European Union Council Directives 67/548/EEC, 1999/45/EC, 1272/2008/EC and subsequent Directives.

EU HAZARD CLASSIFICATION OF INGREDIENTS PER DIRECTIVE 1272/2008/EC:

Index Number:

238-878-4 is not listed in Annex I

266-043-4 is not listed in Annex I

Substances not listed either individually or in group entries must be self classified.

Duo Patch

Version 1

pg. 2

Components Contributing to Classification:

Crystalline Silica (Quartz)/Silica Sand, Portland Cement, Calcium Oxide, Aluminum Sulfate

2.2 Label Elements:

GHS Hazard Classifications:

Carcinogenicity Category 2
STOT – SE Category 3 (Respiratory System)
Skin Irritation Category 2
Skin Sensitization Category 1

Hazard Statements:

Eye Damage Category 1
H351 Suspected of causing cancer
H373 May cause damage to organs (Respiratory System) through prolonged or repeated exposure
H335 May cause respiratory irritation
H315 Causes skin irritation
H317 May cause an allergic skin reaction
H318 Causes serious eye damage

Precautionary Statements:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace
P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/eye protection/face protection.

Response Statements:

P308+P313 IF exposed or concerned: Get medical advice/attention.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P312 Call a POISON CENTER/Doctor if you feel unwell.
P302+P352 IF ON SKIN: Wash with plenty of water.
P333+P312 If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/Doctor.

Duo Patch

Version 1 pg. 3

Storage Statements: P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal Statements: P501 Dispose of contents/container in accordance with local/regional/national/international regulations..

2.3 Health Hazards or Risks From Exposure:

Symptoms of Overexposure by Route of Exposure:

The most significant routes of overexposure for this product are by contact with skin or eyes. The symptoms of overexposure are described in the following paragraphs.

Acute:

- Inhalation: May cause respiratory irritation.
- Skin Contact: May cause irritation to skin.
- Eye Contact: Contact with the eyes may cause burns or irritation.
- Ingestion: May cause gastrointestinal irritation, nausea, and vomiting.

Chronic: Repeated exposure may cause skin dryness or cracking.

Target Organs:

- Acute: Eyes, Skin, Respiratory
- Chronic: Lung, Skin

SECTION 3 – COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Ingredients	WT%	CAS No.	EINECS No.	Hazard Classification
Crystalline Silica (Quartz)/ Silica Sand	50–70%	14808-60-7	238-878-4	Carc. 2, STOT RE2
Portland Cement	25–45%	65997-15-1	266-043-4	STOT SE3, Skin Irrit. 2, Eye Dam. 1, Skin Sens. 1
Calcium Oxide	3–10%	1305-78-8	215-138-9	STOT SE3, Skin Irrit. 2, Eye Dam. 1
Aluminum Sulfate	1–4%	10043-01-3	233-135-0	STOT SE3, Skin Irrit. 2, Eye Dam. 1
Balance of other ingredients are non-hazardous or less than 1% in concentration (or 0.1% for carcinogens, reproductive toxins, or respiratory sensitizers).				

Note: All WHMIS required information is included in appropriate sections based on the ANSI Z400.1-2010 format. This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR, EU Directives and the Japanese Industrial Standard JIS Z 7250:2000

SECTION 4 – FIRST AID MEASURES

4.1 Description of First Aid Measures:

- Eye Contact:** If product enters the eyes, flush with plenty of water or eye wash solution for several minutes. Remove contacts if present and easy to do. Seek medical attention if irritation persists.
- Skin Contact:** Wash skin thoroughly with soap and water after handling. Seek medical attention if irritation develops and persists.

Duo Patch

Version 1

pg. 4

Inhalation: If breathing becomes difficult, remove victim to fresh air. If necessary, use artificial respiration to support vital functions. Seek medical attention.

Ingestion: If product is swallowed, call physician or poison center if you feel unwell. If professional advice is not available, do not induce vomiting. Never induce vomiting or give diluents (milk or water) to someone who is unconscious, having convulsions, or who cannot swallow. Seek medical advice. Take a copy of the label and/or SDS with the victim to the health professional.

**Medical Conditions
Generally Aggravated
By Exposure:**

Pre-existing skin, respiratory system or eye problems may be aggravated by prolonged contact.

4.2 Symptoms and Effects Both Acute and Delayed: Exposure to skin and respiratory may cause irritation. Contact with the eyes may cause burns. Contact with skin may cause an allergic reaction. Repeated exposure may cause damage to the lungs.

4.3 Recommendations to Physicians: Treat symptoms and eliminate overexposure.

SECTION 5 – FIRE FIGHTING MEASURES

5.1 Fire Extinguishing Materials:

Use the following fire extinguishing materials:

Water Spray: Yes
Foam: Yes
Halon: Yes
Carbon Dioxide: Yes
Dry Chemical: Yes
Other: Any "C" Class

5.2 Unusual Fire and Explosion Hazards:

Irritating and toxic fumes may be produced at high temperatures. Use of water may result if the formation of a toxic aqueous solution. Do not allow run-off from fire fighting to enter drains or water courses.

Explosive Sensitivity to Mechanical Impact: No
Explosive Sensitivity to Static Discharge: No

5.3 Special Fire-Fighting Procedures:

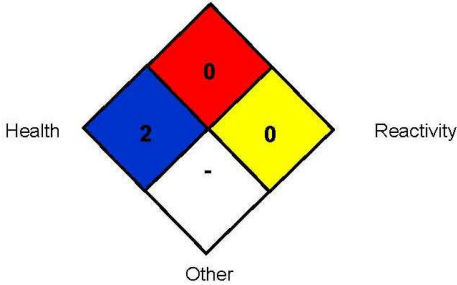






- Incipient fire responders should wear eye protection.
- Structural firefighters must wear Self-Contained Breathing Apparatus (SCBA) and full protective equipment.
- Isolate materials not yet involved in the fire and protect personnel.
- Move containers from fire area if this can be done without risk; otherwise, cool with carefully applied water spray.

Duo Patch

Version 1

pg. 5

- If possible, prevent run-off water from entering storm drains, bodies of water, or other environmentally sensitive areas.

<p>NFPA RATING SYSTEM</p> <p>Flammability</p>  <p>Health Reactivity</p> <p>Other</p>	<p>HMIS RATING SYSTEM</p> <p>HAZARDOUS MATERIAL IDENTIFICATION SYSTEM</p> <table border="1"> <tr> <td style="background-color: #00b0f0;">HEALTH HAZARD (BLUE)</td> <td style="text-align: center;">2</td> </tr> <tr> <td style="background-color: #ff0000;">FLAMMABILITY HAZARD (RED)</td> <td style="text-align: center;">0</td> </tr> <tr> <td style="background-color: #ffff00;">PHYSICAL HAZARD (YELLOW)</td> <td style="text-align: center;">0</td> </tr> </table> <table border="1"> <thead> <tr> <th colspan="4">PROTECTIVE EQUIPMENT</th> </tr> <tr> <th>EYES</th> <th>RESPIRATORY</th> <th>HANDS</th> <th>BODY</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;"></td> <td style="text-align: center;">See Sect 8</td> <td style="text-align: center;"></td> <td style="text-align: center;">See Sect 8</td> </tr> </tbody> </table> <p style="text-align: center;">For Routine Industrial Use and Handling Applications</p> <p style="text-align: center;">Hazard Scale: 0 = Minimum 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic Hazard</p>	HEALTH HAZARD (BLUE)	2	FLAMMABILITY HAZARD (RED)	0	PHYSICAL HAZARD (YELLOW)	0	PROTECTIVE EQUIPMENT				EYES	RESPIRATORY	HANDS	BODY		See Sect 8		See Sect 8
HEALTH HAZARD (BLUE)	2																		
FLAMMABILITY HAZARD (RED)	0																		
PHYSICAL HAZARD (YELLOW)	0																		
PROTECTIVE EQUIPMENT																			
EYES	RESPIRATORY	HANDS	BODY																
	See Sect 8		See Sect 8																

SECTION 6 – ACCIDENTAL RELEASE MEASURES (STEPS FOR SPILLS)

6.1 Personal Precautions, Protective Equipment and Emergency Procedures:

Use cautious judgment when cleaning up spill. Wear suitable protective clothing, gloves, and eye/face protection.

6.2 Environmental Precautions:

If liquid was introduced, construct a dike to prevent spreading. Keep out of sewers, storm drains, surface waters, and soils.

6.3 Spill and Leak Response:

Small Spills:

- Collect material via broom or mop. Place in tightly sealed containers for proper disposal.
- Approach spill areas with caution.
- If liquid was introduced, create a dike or trench to contain material.
- Soak up with absorbent material such as clay, sand or other suitable non-reactive material.

Large Spills:

- Place in leak-proof containers. Seal tightly for proper disposal.
- Dispose of in accordance with U.S. Federal, State, and local hazardous waste disposal regulations and those of Canada and its Provinces, those of Australia, Japan and EU Member States (see Section 13, Disposal Considerations).

SECTION 7 - HANDLING AND STORAGE

Duo Patch

Version 1 pg. 6

7.1 Precautions for Safe Handling:
To prevent eye contact under the foreseeable conditions of use, wear appropriate safety eyewear. When handling, do not eat, drink, or smoke. Wash thoroughly after handling.

7.2 Storage and Handling Practices:
Keep away from incompatible materials. Keep container closed when not in use and store in well ventilated area.

7.3 Specific Uses:
Rapid setting concrete repair mortar.

SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Exposure Parameters:

Ingredients	CAS No.	OSHA PEL	NIOSH PEL	ACGIH TWA
Crystalline Silica (Quartz)/Silica Sand	14808-60-7	TWA 0.1 mg/m3 (resp) TWA 0.3 mg/m3 (total)	Ca TWA 0.05 mg/m3	0.025 mg/m3
Portland Cement	65997-15-1	TWA 5 mg/m3 (resp) TWA 15 mg/m3 (total)	TWA 5 mg/m3 (resp) TWA 10 mg/m3 (total)	10 mg/m3 (total)
Calcium Oxide	1305-78-8	TWA 5 mg/m3	TWA 2 mg/m3	TWA 2 mg/m3
Aluminum Sulfate	10043-01-3	TWA 2 mg/m3	TWA 2 mg/m3	TWA 2 mg/m3

8.2 Exposure Controls:

Ventilation and Engineering Controls: Use with adequate ventilation to ensure exposure levels are maintained below the limits provided above.

The following information on appropriate Personal Protective Equipment is provided to assist employers in complying with OSHA regulations found in 29 CFR Subpart I (beginning at 1910.132), or standards of EU member states (including EN 149 for respiratory PPE, and EN 166 for face/eye protection), and those of Japan. Please reference applicable regulations and standards for relevant details.

Respiratory Protection: Maintain airborne contaminant concentrations below guidelines listed above. Use only respiratory protection authorized in the U.S. Federal OSHA Respiratory Protection Standard (29 CFR 1910.134), equivalent U.S. State standards, Canadian CSA Standard Z94.4-93, the European Standard EN149, or EU member states.

Eye Protection: Safety glasses or goggles are required. If necessary, refer to U.S. OSHA 29 CFR 1910.133, Canadian Standards, and the European Standard EN166, Australian Standards, or relevant Japanese Standards.

Hand Protection: Chemical resistant gloves are required to prevent skin contact. If necessary, refer to U.S. OSHA 29 CFR 1910.138, the European

Duo Patch

Version 1

pg. 7

Body Protection:

Standard DIN EN 374, the appropriate Standards of Canada, Australian Standards, or relevant Japanese Standards.
Use body protect appropriate to task being performed.
If necessary, refer to appropriate Standards of Canada, or appropriate standards of the EU, Australian Standards, or relevant Japanese Standards. If a hazard of injury to the feet exists due to falling objects, rolling objects, where objects may pierce the soles of the feet or where employee's feet may be exposed to electrical hazards, use foot protection, as described in U.S. OSHA 29 CFR 1910.136.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on Basic Physical and Chemical Properties:

Appearance (Physical State and Color): Gray powder

Odor: Minimal

Odor Threshold: No data available

pH: No data available

Melting/Freezing Point: No data available

Boiling Point: No data available

Flash Point: No data available

Evaporation Rate: No data available

Flammability (Solid; Gas): No data available

Upper/Lower Flammability or Explosion Limits: No data available

Vapor Pressure (mm Hg @ 20°C (68° F): No data available

Vapor Density: No data available

Relative Density: No data available

Specific Gravity: 2.6 - 3.2

Solubility in Water: Miscible

Weight per Gallon: No data available

Partition Coefficient (n-octanol/water): No data available

Auto-Ignition Temperature: No data available

Decomposition Temperature: No data available

Viscosity: No data available

9.2 Other Information: No data available

SECTION 10 – STABILITY AND REACTIVITY

10.1 Reactivity:

This product is not reactive.

10.2 Stability:

Stable under conditions of normal storage and use.

10.3 Possibility of Hazardous Reactions:

Will not occur.

10.4 Conditions to Avoid:

No data available.

Duo Patch

Version 1 pg. 8

10.5 Incompatible Substances: Hydrogen fluoride.
10.6 Hazardous Decomposition Products: No data available.

SECTION 11 – TOXICOLOGY INFORMATION

11.1 Information on Toxicological Effects:
Toxicity Data: No data available
Suspected Cancer Agent: Crystalline Silica (Quartz)/Silica Sand (CAS 14808-60-7) is found on one or more of the following lists: FEDERAL OSHA Z LIST, NTP, IARC, or CAL/OSHA and therefore is considered to be a cancer-causing agent by these agencies.
Irritancy: Skin, eye, and respiratory irritant.
Sensitization to the Product: This product is expected to cause skin sensitization.
Germ Cell Mutagenicity: This product does not contain ingredients that are suspected to be a germ cell mutagenic.
Reproductive Toxicity: This product is not expected to be a human reproductive toxicant.

SECTION 12 – ECOLOGICAL INFORMATION

12.1 Toxicity: No data available
12.2 Persistence and Degradability: No specific data available on this product.
12.3 Bioaccumulative Potential: No specific data available on this product.
12.4 Mobility in Soil: No specific data available on this product.
12.5 Results of PBT and vPvB Assessment: No specific data available on this product.
12.6 Other Adverse Effects: No data available
12.7 Water Endangerment Class: At present, there are no ecotoxicological assessments for this product.

SECTION 13 – DISPOSAL CONSIDERATIONS

13.1 Waste Treatment Methods: Waste disposal must be in accordance with appropriate U.S. Federal, State, and local regulations, those of Australia, EU Member States and Japan.
13.2 EU Waste Code: Not determined

SECTION 14 - TRANSPORTATION INFORMATION

14.1 U.S. Department of Transportation (DOT) Shipping Regulations:
This product is classified (per 49 CFR 172.101) by the U.S. Department of Transportation, as follows.
UN Identification Number: Not applicable
Proper Shipping Name: Not regulated
Hazard Class Number and Description: Not applicable
Packing Group: Not applicable
DOT Label(s) Required: Not applicable

Duo Patch

Version 1 pg. 9

<p>North American Emergency Response Guidebook Number:</p> <p>14.2 Environmental Hazards: Marine Pollutant:</p> <p>14.3 Special Precaution for User:</p> <p>14.4 International Air Transport Association Shipping Information (IATA):</p> <p>14.5 International Maritime Organization Shipping Information (IMO): UN Identification Number: Proper Shipping Name: Hazard Class Number and Description: Packing Group: EMS-No:</p>	<p>Not applicable</p> <p>The components of this product are not designated by the Department of Transportation to be Marine Pollutants (49 CFR 172.101, Appendix B).</p> <p>None</p> <p>Not regulated.</p> <p>Not applicable</p> <p>Not regulated</p> <p>Not applicable</p> <p>Not applicable</p> <p>Not applicable</p> <p>Not applicable</p>
--	---

SECTION 15 – REGULATORY INFORMATION

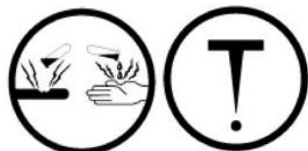
15.1 Safety, Health and Environmental Regulations Specific for the Substance or Mixture:
United States Regulations:
U.S. SARA Reporting Requirements:
 The components of this product are not subject to the reporting requirements of Sections 302, 304, and 313 of Title III of the Superfund Amendments and Reauthorization Act.
U.S. SARA 311/312:
 Acute Health: Yes; Chronic Health: Yes; Fire: No; Reactivity: No
U.S. CERCLA Reportable Quantity:
 None
U.S. TSCA Inventory Status:
 The components of this product are listed on the TSCA Inventory or are exempted from listing.
Other U.S. Federal Regulations:
 None known
California Safe Drinking Water and Toxic Enforcement Act (Proposition 65):
 This product does contain "Silica, crystalline", which is on the Proposition 65 Lists.

15.2 Canadian Regulations:
Canadian DSL/NDSL Inventory Status:
 Components are DSL Listed, NDSL Listed and/or are exempt from listing
Other Canadian Regulations:
 Not applicable
Canadian Environmental Protection Act (CEPA) Priorities Substances Lists:
 This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by those regulations.
Canadian WHMIS Classification and Symbols:
 This product is Class E, Corrosive, and D2B, Materials causing other toxic effects, per WHMIS Controlled Product Regulations

Duo Patch

Version 1

pg. 10



15.3 European Economic Community Information:

This product meets the definition of a hazardous substance or preparation as defined by the European Union Council Directives 67/548/EEC, 1999/45/EC, 1272/2008/EC and subsequent Directives. See Section 2 for Details.

Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

15.4 Australian Information for Product:

Components of this product are listed on the International Chemical Inventory list.

15.5 Japanese Information for Product:

Japanese Minister of International Trade and Industry (MITI) Status: The components of this product are not listed as Class I specified Chemical Substances, Class II Specified Chemical Substances, or Designated Chemical Substances by the Japanese MITI.

15.6 International Chemical Inventories:

Listing of the components on individual country Chemical Inventories is as follows:

Australian Inventory of Chemical Substances (AICS): Listed

Korean Existing Chemicals List (ECL): Listed

Japanese Existing National Inventory of Chemical Substances (ENCS): Listed

Philippines Inventory of Chemicals and Chemical Substances (PICCS): Listed

U.S. TSCA: Listed

SECTION 16 – OTHER INFORMATION

Prepared By: Chris Eigbrett (MSDS to GHS Compliance)

Date of Printing: September, 16, 2025

The information contained herein is believed to be accurate but is not warranted to be so. Data and calculations are based on information furnished by the manufacturer of the product and manufacturers of the components of the product. Users are advised to confirm in advance of the need that information is current, applicable and suited to the circumstances of use. This safety sheet cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees or customers. SpecChem assumes no responsibility for injury to vendee or third party person proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Furthermore, SpecChem assumes no responsibility for injury caused by abnormal use of this material even if reasonable safety procedures are followed. Compliance with all applicable federal, state, and local laws and local regulations remains the responsibility of the user.

END OF SDS SHEET

Safety Data Sheet



Duo Patch Admix

Version 1

SECTION 1 – PRODUCT AND COMPANY IDENTIFICATION

1.1 Trade Name (as labeled): Duo Patch Admix
Synonyms: N/A

1.2 Product Use: Coatings, textiles, binders and adhesives.

1.3 Company Name: **SpecChem**
Company Address: 1511 Baltimore Ave; Suite 600
Company Address Cont: Kansas City, MO 64108
Business Phone: (816) 968-5600
Website: www.specchem.com

1.4 Emergency Telephone Number: **VelocityEHS** 1-(800)255-3924 (North America) +1-813-248-0585
(International) 1-300-954-583 (Australia) 0-800-591-6042 (Brazil) 400-120-0751 (China)
000-800-100-4086 (India) 800-099-0731 (Mexico)

Date of Last Revision: April 16, 2018
Date of Current Revision: January 29, 2026

SECTION 2 – HAZARDS IDENTIFICATION

Hazard Classification: This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Other hazards:
No data available.

SECTION 3 – COMPOSITION / INFORMATION ON INGREDIENTS

Component	CASRN	Concentration
Acrylic polymer(s)	Not hazardous	46.0-48.0%
Residual monomers	Not available	< 0.05%
Water	7732-18-5	52.0 -54.0%

SECTION 4 – FIRST AID MEASURES

Description of first aid measures

Inhalation: Move to fresh air.

Skin contact: Wash with water and soap as a precaution. If skin irritation persists, call a physician.

Eye contact: Rinse with plenty of water. If eye irritation persists, consult a specialist.

Ingestion: Drink 1 or 2 glasses of water. Consult a physician if necessary. Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Treatment of exposure should be directed at the control of symptoms and the

Duo Patch Admix

Version 1

clinical condition of the patient.

SECTION 5 – FIRE FIGHTING MEASURES

Suitable extinguishing media: Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media: no data available

Special hazards arising from the substance or mixture Hazardous combustion products: no data available

Unusual Fire and Explosion Hazards: Material can splatter above 100C/212F. Dried product can burn.

Advice for firefighters

Fire Fighting Procedures: no data available

Special protective equipment for firefighters: Wear self-contained breathing apparatus and protective suit.

SECTION 6 – ACCIDENTAL RELEASE MEASURES (STEPS FOR SPILLS)

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Keep people away from and upwind of spill/leak. Material can create slippery conditions.

Environmental precautions: CAUTION: Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

Methods and materials for containment and cleaning up: Contain spills immediately with inert materials (e.g., sand, earth). Transfer liquids and solid diking material to separate suitable containers for recovery or disposal.

SECTION 7 - HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Keep container tightly closed. Do not breathe vapors, mist or gas.

Conditions for safe storage: Keep from freezing - product stability may be affected. STIR WELL BEFORE USE.

Storage stability

Storage temperature: 1 - 49 °C (34 - 120 °F)

Other data: Monomer vapors can be evolved when material is heated during processing operations. See SECTION 8, for types of ventilation required.

SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Exposure controls

Engineering controls: Use local exhaust ventilation with a minimum capture velocity of 100 ft/min.

Duo Patch Admix

Version 1

(0.5 m/sec.) at the point of vapor evolution. Refer to the current edition of Industrial Ventilation: A Manual of Recommended Practice published by the American Conference of Governmental Industrial Hygienists for information on the design, installation, use, and maintenance of exhaust systems.

Protective measures: Facilities storing or utilizing this material should be equipped with an eyewash facility.

Individual protection measures

Eye/face protection: Safety glasses with side-shields Eye protection worn must be compatible with respiratory protection system employed.

Skin protection

Hand protection: The glove(s) listed below may provide protection against permeation. (Gloves of other chemically resistant materials may not provide adequate protection): Neoprene gloves

Respiratory protection: A respiratory protection program meeting OSHA 1910.134 and ANSI Z88.2 requirements or equivalent must be followed whenever workplace conditions warrant a respirator's use. None required under normal operating conditions. Where vapors and/or mists may occur, wear a properly fitted NIOSH approved (or equivalent) half-mask, airpurifying respirator. Air-purifying respirators should be equipped with NIOSH approved (or equivalent) organic vapor cartridges and N95 filters. If oil mist is present, use R95 or P95 filters.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state: liquid

Color: Milky white

Odor: acrylic-like

Odor Threshold: no data available

pH: 9.3 - 10.2

Melting point/range: 0 °C (32 °F) Water

Freezing point: no data available

Boiling point: (760 mmHg) 100 °C (212 °F) Water

Flash point: Noncombustible

Evaporation Rate (Butyl Acetate = 1): <1 Water

Flammability (solid, gas): Not Applicable

Lower explosion limit: Not applicable

Upper explosion limit: Not applicable

Vapor Pressure: 17 mmHg at 20 °C (68 °F) Water

Relative Vapor Density (air = 1): <1 Water

Relative Density (water = 1): 1.0 - 1.2

Water solubility: Dilutable

Partition coefficient n-octanol/water: no data available

Auto-ignition temperature: Not applicable

Decomposition temperature: no data available

Dynamic Viscosity: 10 - 60 mPa.s

Kinematic Viscosity: no data available

Explosive properties: no data available

Safety Data Sheet



Duo Patch Admix

Version 1

Oxidizing properties: no data available

Molecular weight: no data available

Percent volatility: 52 - 54 % Water

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10 – STABILITY AND REACTIVITY

Reactivity: no data available

Chemical stability: Stable

Possibility of hazardous reactions: None known.
Product will not undergo polymerization.

Conditions to avoid: no data available

Incompatible materials: There are no known materials which are incompatible with this product.
Hazardous decomposition products: Thermal decomposition may yield acrylic monomers.

SECTION 11 – TOXICOLOGY INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

Acute oral toxicity

LD50, Rat, > 5,000 mg/kg

Acute dermal toxicity

LD50, Rabbit, > 5,000 mg/kg

Acute inhalation toxicity

Product test data not available.

Skin corrosion/irritation

May cause transient irritation.

Serious eye damage/eye irritation

No eye irritation

Sensitization

Product test data not available.

Specific Target Organ Systemic Toxicity (Single Exposure)

Product test data not available.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Product test data not available.

Carcinogenicity

Product test data not available.

Teratogenicity

Product test data not available.

Duo Patch Admix

Version 1

Reproductive toxicity

Product test data not available.

Mutagenicity

Product test data not available.

Aspiration Hazard

Product test data not available.

Additional information

No data are available for this material. The information shown is based on profiles of compositionally similar materials.

COMPONENTS INFLUENCING TOXICOLOGY:

Acrylic polymer(s)

Acute inhalation toxicity

The LC50 has not been determined.

Residual monomers

Acute inhalation toxicity

The LC50 has not been determined.

SECTION 12 – ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

General Information

There is no data available for this product.

Toxicity

Acrylic polymer(s)

Acute toxicity to fish

No relevant data found.

Residual monomers

Acute toxicity to fish

No relevant data found.

Persistence and degradability

Acrylic polymer(s)

Biodegradability: No relevant data found.

Residual monomers

Biodegradability: No relevant data found.

Bioaccumulative potential

Acrylic polymer(s)

Bioaccumulation: No relevant data found.

Residual monomers

Bioaccumulation: No relevant data found.

Mobility in soil

Residual monomers

No relevant data found.

Safety Data Sheet



Duo Patch Admix

Version 1

SECTION 13 – DISPOSAL CONSIDERATIONS

Disposal methods: Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. For disposal, incinerate or landfill at a permitted facility in accordance with local, state, and federal regulations.

SECTION 14 - TRANSPORTATION INFORMATION

DOT

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Not regulated for transport

Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code:

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15 – REGULATORY INFORMATION

OSHA Hazard Communication Standard

This product is considered non-hazardous under the OSHA Hazard Communication Standard (29CFR1910.1200).

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

This product is not a hazardous chemical under 29CFR 1910.1200, and therefore is not covered by Title III of SARA.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This product does not contain a chemical which is listed in Section 313 at or above de minimis concentrations.

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103

Releases of this material to air, land, or water are not reportable to the National Response Center

Duo Patch Admix

Version 1

under the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) or to state and local emergency planning committees under the Superfund Amendments and Reauthorization Act (SARA) Title III Section 304.

Pennsylvania

Any material listed as "Not Hazardous" in the CAS REG NO. column of SECTION 2, Composition/Information On Ingredients, of this MSDS is a trade secret under the provisions of the Pennsylvania Worker and Community Right-to-Know Act.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

SECTION 16 – OTHER INFORMATION

Hazard Rating System

HMIS

Health - 1

Flammability - 0

Physical Hazard – 0

Date of Printing: January 29, 2026

Revision

Identification Number: 101152722 / 1001 / Issue Date: 04/16/2015 / Version: 2.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

The information contained herein is believed to be accurate but is not warranted to be so. Data and calculations are based on information furnished by the manufacturer of the product and manufacturers of the components of the product. Users are advised to confirm in advance of the need that information is current, applicable and suited to the circumstances of use. This safety sheet cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees or customers. SpecChem assumes no responsibility for injury to vendee or third party person proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Furthermore, SpecChem assumes no responsibility for injury caused by abnormal use of this material even if reasonable safety procedures are followed. Compliance with all applicable federal, state, and local laws and local regulations remains the responsibility of the user.

END OF SDS SHEET