

**SpecPoxy HSHV Part A**

Version 1

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**SECTION 1 – PRODUCT AND COMPANY IDENTIFICATION**

<b>1.1 Trade Name (as labeled):</b>	SpecPoxy HSHV pt. A
Synonyms:	N/A
CAS No:	Mixture
<b>1.2 Product Use:</b>	Epoxy bonding gel
<b>1.3 Company Name:</b>	<b>SpecChem</b>
Company Address:	1511 Baltimore Ave; Suite 600
Company Address Cont:	Kansas City, MO 64108
Business Phone:	(816) 968-5600
Website:	www.specchemllc.com
<b>1.4 Emergency Telephone Number:</b>	<b>VelocityEHS</b> 1-(800)255-3924 (North America) +1-813-248-0585 (International) 1-300-954-583 (Australia) 0-800-591-6042 (Brazil) 400-120-0751 (China) 000-800-100-4086 (India) 800-099-0731 (Mexico)
Date of Last Revision:	N/A
Date of Current Revision:	January 17, 2025

**SECTION 2 – HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW:** This product is a white gelled liquid with a characteristic odor.  
Health Hazards: May cause skin and eye irritation. Contact with skin may cause allergic reaction.  
Flammability Hazards: This product is a non-flammable liquid.  
Reactivity Hazards: None.  
Environmental Hazards: The environmental effects of this product have not been investigated, however release may cause long term adverse environmental effects.

**US DOT Symbols:**

Not Regulated


**EU and GHS Symbols:**

Signal Word:

Warning

**2.1 EU Labeling and Classification:**

This product meets the definition of a hazardous substance or preparation as defined by the European Union Council Directives 67/548/EEC, 1999/45/EC, 1272/2008/EC and subsequent Directives.

**EU HAZARD CLASSIFICATION OF INGREDIENTS PER DIRECTIVE 1272/2008/EC:**
**Index Number:**

500-033-5 is listed in Annex I 603-074-00-8

215-279-6 is not listed in Annex I

Substances not listed either individually or in group entries must be self classified.

**Components Contributing to Classification:**

Bisphenol A Diglycidyl Ether Resin, Calcium Carbonate

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**2.2 Label Elements:**

**GHS Hazard Classifications:**

Skin Irritation Category 2  
Skin Sensitization Category 1  
Eye Irritant Category 2

**Hazard Statements:**

Chronic Aquatic Toxicity Category 2  
H315 Causes skin irritation  
H317 May cause an allergic skin reaction  
H319 Causes serious eye irritation  
H411 Toxic to aquatic life with long lasting effects

**Precautionary Statements:**

P280 Wear protective gloves/eye protection/face protection.  
P264 Wash thoroughly after handling.  
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P272 Contaminated clothing should not be allowed out of the workplace.  
P273 Avoid release to the environment.

**Response Statements:**

P302+P352 IF ON SKIN: Wash with plenty of water.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P332+P313 If skin irritation occurs: Get medical advice/attention.  
P337+P311 If eye irritation persists: Get medical advice/attention.  
P362+P364 Take off contaminated clothing and wash it before reuse.  
P391 Collect spillage.  
P405 Store locked up.  
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Storage Statements:**

**Disposal Statements:**

**2.3 Health Hazards or Risks From Exposure:**

**Symptoms of Overexposure by Route of Exposure:**

The most significant routes of overexposure for this product are by contact with skin or eyes. The symptoms of overexposure are described in the following paragraphs.

**Acute:**

Inhalation: May cause respiratory tract irritation. May cause headaches, drowsiness, or dizziness.

Skin Contact: May be irritating to skin. Contact with skin may cause allergic reaction.

Eye Contact: May cause irritation to the eyes.

Ingestion: May be harmful if swallowed. May cause nausea or diarrhea.

**Chronic:** Not known.

**Target Organs:**

Acute: Skin, Eyes

Chronic: Not known.

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**SECTION 3 – COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Ingredients	WT%	CAS No.	EINECS No.	Hazard Classification
Proprietary Ingredient	50-60%	-	-	-
Bisphenol A Diglycidyl Ether Resin	40-45%	25068-38-6	500-033-5	Skin Irrit. 2, Skin Sens. 1, Eye Irrit. 2, Aquatic Chronic 2
Balance of other ingredients are non-hazardous or less than 1% in concentration (or 0.1% for carcinogens, reproductive toxins, or respiratory sensitizers).				

**Note:** All WHMIS required information is included in appropriate sections based on the ANSI Z400.1-2010 format. This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR, EU Directives and the Japanese Industrial Standard JIS Z 7250:2000

**SECTION 4 – FIRST AID MEASURES**

**4.1 Description of First Aid Measures:**

**Eye Contact:** If product enters the eyes, flush with plenty of water or eye wash solution for several minutes. Remove contacts if present and easy to do. Seek medical attention if irritation persists.

**Skin Contact:** Wash skin thoroughly with soap and water after handling. Seek medical attention if irritation develops and persists.

**Inhalation:** If breathing becomes difficult, remove victim to fresh air. If necessary, use artificial respiration to support vital functions. Seek medical attention.

**Ingestion:** If product is swallowed, call physician or poison center immediately. If professional advice is not available, do not induce vomiting. Never induce vomiting or give dilutents (milk or water) to someone who is unconscious, having convulsions, or who cannot swallow. Seek medical advice. Take a copy of the label and/or SDS with the victim to the health professional.

**Medical Conditions Generally Aggravated By Exposure:**

Pre-existing skin, respiratory system or eye problems may be aggravated by prolonged contact.

**4.2 Symptoms and Effects Both Acute and Delayed:** Exposure to the eyes may cause irritation.

**4.3 Recommendations to Physicians:** Treat symptoms and eliminate overexposure.

**SECTION 5 – FIRE FIGHTING MEASURES**

**5.1 Fire Extinguishing Materials:**

Use the following fire extinguishing materials: **Water Spray:** Yes  
**Foam:** Yes  
**Halon:** Yes

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**Carbon Dioxide:** Yes  
**Dry Chemical:** Yes  
**Other:** Any "C" Class

**5.2 Unusual Fire and Explosion Hazards:**

**Irritating and toxic fumes may be produced at high temperatures. Use of water may result if the formation of a toxic aqueous solution. Do not allow run-off from fire fighting to enter drains or water courses.**

Explosive Sensitivity to Mechanical Impact: No  
 Explosive Sensitivity to Static Discharge: No

**5.3 Special Fire-Fighting Procedures:**

- Incipient fire responders should wear eye protection.
- Structural firefighters must wear Self-Contained Breathing Apparatus (SCBA) and full protective equipment.
- Isolate materials not yet involved in the fire and protect personnel.
- Move containers from fire area if this can be done without risk; otherwise, cool with carefully applied water spray.
- If possible, prevent run-off water from entering storm drains, bodies of water, or other environmentally sensitive areas.

NFPA RATING SYSTEM		HMIS RATING SYSTEM	
		HAZARDOUS MATERIAL IDENTIFICATION SYSTEM	
		HEALTH HAZARD (BLUE)	2
		FLAMMABILITY HAZARD (RED)	1
		PHYSICAL HAZARD (YELLOW)	0
<b>PROTECTIVE EQUIPMENT</b>			
EYES	RESPIRATORY	HANDS	BODY
	See Sect 8		See Sect 8
For Routine Industrial Use and Handling Applications			
Hazard Scale: 0 = Minimum 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic Hazard			

**SECTION 6 – ACCIDENTAL RELEASE MEASURES (STEPS FOR SPILLS)**

**6.1 Personal Precautions, Protective Equipment and Emergency Procedures:**

Use cautious judgment when cleaning up spill. Wear suitable protective clothing, gloves, and eye/face protection.

**6.2 Environmental Precautions:**

Construct a dike to prevent spreading. Keep out of sewers, storm drains, surface waters, and soils.

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**6.3 Spill and Leak Response:**

**Small Spills:**

- Collect material via broom or mop. Place in tightly sealed containers for proper disposal.
- Approach spill areas with caution.
- If liquid was introduced, create a dike or trench to contain material.
- Soak up with absorbent material such as clay, sand or other suitable non-reactive material.

**Large Spills:**

- Place in leak-proof containers. Seal tightly for proper disposal.
- Dispose of in accordance with U.S. Federal, State, and local hazardous waste disposal regulations and those of Canada and its Provinces, those of Australia, Japan and EU Member States (see Section 13, Disposal Considerations).

**SECTION 7 - HANDLING AND STORAGE**

**7.1 Precautions for Safe Handling:**

To prevent eye contact under the foreseeable conditions of use, wear appropriate safety eyewear. When handling, do not eat, drink, or smoke. Wash thoroughly after handling. Do not handle or store near heat, sparks, or flame.

**7.2 Storage and Handling Practices:**

Keep away from incompatible materials. Keep container closed when not in use and store in well ventilated area.

**7.3 Specific Uses:**

Epoxy.

**SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION**

**8.1 Exposure Parameters:**

Ingredients	CAS No.	OSHA PEL	NIOSH PEL
Bisphenol A Diglycidyl Ether Resin	25068-38-6	Not Listed	Not Listed
Proprietary	-	-	-

**8.2 Exposure Controls:**

**Ventilation and Engineering Controls:**

Use with adequate ventilation to ensure exposure levels are maintained below the limits provided above.

*The following information on appropriate Personal Protective Equipment is provided to assist employers in complying with OSHA regulations found in 29 CFR Subpart I (beginning at 1910.132), or standards of EU member states (including EN 149 for respiratory PPE, and EN 166 for face/eye protection), and those of Japan. Please reference applicable regulations and standards for relevant details.*

**Respiratory Protection:**

Not required for properly ventilated areas.

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**Eye Protection:**

Maintain airborne contaminant concentrations below guidelines listed above, if applicable. If necessary, use only respiratory protection authorized in the U.S. Federal OSHA Respiratory Protection Standard (29 CFR 1910.134), equivalent U.S. State standards, Canadian CSA Standard Z94.4-93, the European Standard EN149, or EU member states.

**Hand Protection:**

Safety glasses or goggles are required. If necessary, refer to U.S. OSHA 29 CFR 1910.133, Canadian Standards, and the European Standard EN166, Australian Standards, or relevant Japanese Standards. Chemical resistant gloves are required to prevent skin contact.

**Body Protection:**

If necessary, refer to U.S. OSHA 29 CFR 1910.138, the European Standard DIN EN 374, the appropriate Standards of Canada, Australian Standards, or relevant Japanese Standards. Use body protect appropriate to task being performed. If necessary, refer to appropriate Standards of Canada, or appropriate standards of the EU, Australian Standards, or relevant Japanese Standards. If a hazard of injury to the feet exists due to falling objects, rolling objects, where objects may pierce the soles of the feet or where employee's feet may be exposed to electrical hazards, use foot protection, as described in U.S. OSHA 29 CFR 1910.136.

**SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES**

**9.1 Information on Basic Physical and Chemical Properties:**

**Appearance (Physical State and Color):** White gelled liquid

**Odor:** Characteristic Odor

**Odor Threshold:** No data available

**pH:** No data available

**Melting/Freezing Point:** No data available

**Boiling Point:** No data available

**Flash Point:** No data available

**Evaporation Rate:** No data available

**Flammability (Solid; Gas):** Not applicable

**Upper/Lower Flammability or Explosion Limits:** No data available

**Vapor Pressure (mm Hg @ 20°C (68° F):** No data available

**Vapor Density:** Heavier than air

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**Relative Density:** No data available  
**Specific Gravity:** Not Available  
**Solubility in Water:** Not miscible  
**Weight per Gallon:** No data available  
**Partition Coefficient (n-octanol/water):** No data available  
**Auto-Ignition Temperature:** No data available  
**Decomposition Temperature:** No data available  
**Viscosity:** No data available  
**9.2 Other Information:** No data available

**SECTION 10 – STABILITY AND REACTIVITY**

**10.1 Reactivity:** This product is not reactive.  
**10.2 Stability:** Stable under conditions of normal storage and use.  
**10.3 Possibility of Hazardous Reactions:** Will not occur.  
**10.4 Conditions to Avoid:** Heat, open flame or other sources of ignition.  
**10.5 Incompatible Substances:** Strong oxidizing agents.  
**10.6 Hazardous Decomposition Products:** Carbon monoxide, Carbon dioxide and other decomposition products can occur during combustion if not use according to specifications.

**SECTION 11 – TOXICOLOGY INFORMATION**

**11.1 Information on Toxicological Effects:**  
**Toxicity Data:**

Bisphenol A Diglycidyl Ether Resin	25068-38-6	LD50 Oral – Rat	13,600 mg/kg
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**Suspected Cancer Agent:** Ingredients within this product are not found on one or more of the following lists: FEDERAL OSHA Z LIST, NTP, IARC, or CAL/OSHA and therefore are not considered to be cancer-causing agents by these agencies.  
**Irritancy:** Skin, eye irritant.  
**Sensitization to the Product:** This product is not expected to cause skin sensitization.  
**Germ Cell Mutagenicity:** This product does not contain ingredients that are suspected to be a germ cell mutagenic.  
**Reproductive Toxicity:** No data available.

**SECTION 12 – ECOLOGICAL INFORMATION**

**12.1 Toxicity:**

Bisphenol A Diglycidyl Ether Resin	25068-38-6	LC50 – Rainbow Trout	<10 mg/l – 96h
		EC50 – Algae	<10 mg/l – 96h

**12.2 Persistence and Degradability:** No specific data available on this product.  
**12.3 Bioaccumulative Potential:** No specific data available on this product.  
**12.4 Mobility in Soil:** No specific data available on this product.  
**12.5 Results of PBT and vPvB Assessment:** No specific data available on this product.

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**12.6 Other Adverse Effects:** No data available  
**12.7 Water Endangerment Class:** At present, there are no ecotoxicological assessments for this product.

**SECTION 13 – DISPOSAL CONSIDERATIONS**

**13.1 Waste Treatment Methods:** Waste disposal must be in accordance with appropriate U.S. Federal, State, and local regulations, those of Australia, EU Member States and Japan.  
**13.2 EU Waste Code:** Not determined

**SECTION 14 - TRANSPORTATION INFORMATION**

**14.1 U.S. Department of Transportation (DOT) Shipping Regulations:**  
*This product is classified (per 49 CFR 172.101) by the U.S. Department of Transportation, as follows.*  
**UN Identification Number:** Not Regulated  
**Proper Shipping Name:** None  
**Hazard Class Number and Description:** None  
**Packing Group:** None  
**DOT Label(s) Required:** None  
**North American Emergency Response Guidebook Number:** None  
**14.2 Environmental Hazards:**  
**Marine Pollutant:** The components of this product are designated by the Department of Transportation to be Marine Pollutants (49 CFR 172.101, Appendix B).  
**14.3 Special Precaution for User:** None  
**14.4 International Air Transport Association Shipping Information (IATA):** This product is considered as dangerous goods.  
**14.5 International Maritime Organization Shipping Information (IMO):**  
**UN Identification Number:** Not regulated  
**Proper Shipping Name:** None  
**Hazard Class Number and Description:** None  
**Packing Group:** None  
**EMS-No:** None

**SECTION 15 – REGULATORY INFORMATION**

**15.1 Safety, Health and Environmental Regulations Specific for the Substance or Mixture:**  
United States Regulations:  
**U.S. SARA Reporting Requirements:**  
 The components of this product are subject to the reporting requirements of Sections 302, 304, and 313 of Title III of the Superfund Amendments and Reauthorization Act.

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**U.S. SARA 311/312:**

Acute Health: Yes; Chronic Health: No; Fire: No; Reactivity: No

**U.S. CERCLA Reportable Quantity:**

Not Applicable

**U.S. TSCA Inventory Status:**

The components of this product are listed on the TSCA Inventory or are exempted from listing.

**Other U.S. Federal Regulations:**

None known

**California Safe Drinking Water and Toxic Enforcement Act (Proposition 65):**

This product does not contain ingredients on the Proposition 65 Lists.

**15.2 Canadian Regulations:**

**Canadian DSL/NDSL Inventory Status:**

Components are DSL Listed, NDSL Listed and/or are exempt from listing

**Other Canadian Regulations:**

Not applicable

**Canadian Environmental Protection Act (CEPA) Priorities Substances Lists:**

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by those regulations.

**Canadian WHMIS Classification and Symbols:**

The

**15.3 European Economic Community Information:**

This product meets the definition of a hazardous substance or preparation as defined by the European Union Council Directives 67/548/EEC, 1999/45/EC, 1272/2008/EC and subsequent Directives. See Section 2 for Details.

**Chemical Safety Assessment:**

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

**15.4 Australian Information for Product:**

Components of this product are listed on the International Chemical Inventory list.

**15.5 Japanese Information for Product:**

Japanese Minister of International Trade and Industry (MITI) Status: The components of this product are not listed as Class I specified Chemical Substances, Class II Specified Chemical Substances, or Designated Chemical Substances by the Japanese MITI.

**15.6 International Chemical Inventories:**

Listing of the components on individual country Chemical Inventories is as follows:

Australian Inventory of Chemical Substances (AICS): Listed

Korean Existing Chemicals List (ECL): Listed

Japanese Existing National Inventory of Chemical Substances (ENCS): Listed

Philippines Inventory of Chemicals and Chemical Substances (PICCS): Listed

U.S. TSCA: Listed

**SECTION 16 – OTHER INFORMATION**

Prepared By: Brad Canova

Date of Printing: January 17, 2025

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The information contained herein is believed to be accurate but is not warranted to be so. Data and calculations are based on information furnished by the manufacturer of the product and manufacturers of the components of the product. Users are advised to confirm in advance of the need that information is current, applicable and suited to the circumstances of use. This safety sheet cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees or customers. SpecChem assumes no responsibility for injury to vendee or third party person proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Furthermore, SpecChem assumes no responsibility for injury caused by abnormal use of this material even if reasonable safety procedures are followed. Compliance with all applicable federal, state, and local laws and local regulations remains the responsibility of the user.

**END OF SDS SHEET**

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**SECTION 1 – PRODUCT AND COMPANY IDENTIFICATION**

<b>1.1 Trade Name (as labeled):</b>	SpecPoxy HSHV Part B
Synonyms:	N/A
CAS No:	Mixture
<b>1.2 Product Use:</b>	Epoxy bonding adhesive
<b>1.3 Company Name:</b>	<b>SpecChem</b>
Company Address:	1511 Baltimore Ave; Suite 600
Company Address Cont:	Kansas City, MO 64108
Business Phone:	(816) 968-5600
Website:	www.specchemllc.com
<b>1.4 Emergency Telephone Number:</b>	<b>VelocityEHS:</b> 1-(800)255-3924 (North America) +1-813-248-0585 (International) 1-300-954-583 (Australia) 0-800-591-6042 (Brazil) 400-120-0751 (China) 000-800-100-4086 (India) 800-099-0731 (Mexico)
Date of Last Revision:	June 24, 2024
Date of Current Revision:	January 16, 2025

**SECTION 2 – HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW:** This product is a dark gray gelled liquid with a characteristic odor.

Health Hazards: May cause skin, eye and respiratory system irritation. Inhalation may cause drowsiness or dizziness. Contact with skin may cause allergic reaction.

Flammability Hazards: This product is a non-flammable liquid.

Reactivity Hazards: None.

Environmental Hazards: The environmental effects of this product have not been investigated, however release may cause long term adverse environmental effects.

**US DOT Symbols:**

**EU and GHS Symbols:**

Signal Word:

Danger

**2.1 EU Labeling and Classification:**

This product meets the definition of a hazardous substance or preparation as defined by the European Union Council Directives 67/548/EEC, 1999/45/EC, 1272/2008/EC and subsequent Directives.

**EU HAZARD CLASSIFICATION OF INGREDIENTS PER DIRECTIVE 1272/2008/EC:**

The product is classified and labelled according to the CLP regulation.

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**Components Contributing to Classification:**

Cashew Nutshell Extract  
m-Phenylenebis(methylamine)  
Salicylic acid  
2,4,6-Tris(Dimethylaminomethyl)Phenol  
3,6-diazaoctanethylenediamine  
3-Aminopropyldimethylamine

**2.2 Label Elements:**

**GHS Hazard Classifications:**

Respiratory Category 2  
Eye Damage Category 1  
Skin Irritant Category 2  
Skin Sensitivity Category 1  
Acute Toxicity Category 4

**Hazard Statements:**

**H302 +H312** Harmful if swallowed or in contact with skin.  
**H314** Causes severe skin burns and eye damage.  
**H315** Causes Skin irritation.  
**H317** May cause an allergic skin reaction.  
**H318** Cause serious eye damage.  
**H341** Suspected of causing genetic defects.  
**H361d** Suspected of damaging the unborn child.

**Precautionary Statements:**

**P101** If medical advice is needed, have product container or label at hand.  
**P102** Keep out of reach of children.  
**P103** Read label before use.  
**P303+P361+P353** IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].  
**P305+P351+P338** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
**P310** Immediately call a POISON CENTER/doctor.  
**P321** Specific treatment (see on this label).  
**P330** Rinse mouth.  
**P362+P364** Take off contaminated clothing and wash it before reuse.  
**P405** Store locked up.  
**P501** Dispose of contents/container in accordance with local/regional/national/international regulations.

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**2.3 Other Hazards:** Not applicable**PBT :** Not applicable.**vPvB :** Not applicable
**SECTION 3 – COMPOSITION / INFORMATION ON INGREDIENTS**
**3.2 Mixtures**
**Description:** Mixture of substances listed below.

Hazardous Ingredients	WT%	CAS No.	EINECS No.	Hazard Classification
Calcium Carbonate	60-75%	1317-65-3	215-279-6	Skin Irrit. 3, Eye Irrit. 2B
Cashew Nutshell Extract, decarboxylated, Distilled	10-15%	8007-24-7	700-991-6	Acute Tox. 4 (H302), Acute Tox. 4 (H312), Eye Dam. 1 (H318), Skin Irrit. 2 (H315), Skin Sens. (H317)
m-Phenylenebis(methylamine)	2-5%	1477-55-0	216-032-5	Acute Tox. 4 (H302), Acute Tox. 4 (H332), Skin Corr. 1B (H314), Skin Sens. 1 (H317), Aquatic Chronic 3 (H412), Eye Dam. 1 (H318)
Salicylic Acid	2-5%	69-72-7	200-712-3	Repr. 2 (H361d), Eye Dam. (H318), Acute Tox. 4 (H302)
triethylenetetramine	1-2%	90640-67-8	292-588-2	Skin Corr. 1B (H314), Skin Sens. 1 (H317), Eye Dam. 1 (H318), Aquatic Chronic 3 (H412), Acute Tox. 4 (H312)
2,4,6-tris(dimethylaminomethyl)phenol	1-2%	90-72-2	202-013-9	Skin Corr. 1B (H314), Aquatic Chronic 3(H412)

Balance of other ingredients are non-hazardous or less than 1% in concentration (or 0.1% for carcinogens, reproductive toxins, or respiratory sensitizers).

**Note:** All WHMIS required information is included in appropriate sections based on the ANSI Z400.1-2010 format. This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR, EU Directives and the Japanese Industrial Standard JIS Z 7250:2000

**SECTION 4 – FIRST AID MEASURES**
**4.1 Description of First Aid Measures:**

- Eye Contact:** If product enters the eyes, flush with plenty of water or eye wash solution for several minutes. Remove contacts if present and easy to do. Seek medical attention if irritation persists.
- Skin Contact:** Wash skin thoroughly with soap and water after handling. Seek medical attention if irritation develops and persists.
- Inhalation:** If breathing becomes difficult, remove victim to fresh air. If necessary, use artificial respiration to support vital functions. Seek medical attention.
- Ingestion:** If product is swallowed, call physician or poison center immediately. If professional advice is not available, do not induce vomiting. Never induce vomiting or give dilutents (milk or water) to someone who is unconscious, having convulsions, or who cannot swallow. Seek medical

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**Medical Conditions Generally Aggravated By Exposure:** advice. Take a copy of the label and/or SDS with the victim to the health professional.

**By Exposure:** Pre-existing skin, respiratory system or eye problems may be aggravated by prolonged contact.

**4.2 Symptoms and Effects Both Acute and Delayed:** Exposure to skin and eyes may cause burns or redness.

**4.3 Recommendations to Physicians:** Treat symptoms and eliminate overexposure.

**SECTION 5 – FIRE FIGHTING MEASURES**

**5.1 Fire Extinguishing Materials:**

**Use the following fire extinguishing materials:**

- Water Spray:** Yes
- Foam:** Yes
- Halon:** Yes
- Carbon Dioxide:** Yes
- Dry Chemical:** Yes
- Other:** Any “C” Class

**5.2 Unusual Fire and Explosion Hazards:**

**Irritating and toxic fumes may be produced at high temperatures. Use of water may result if the formation of a toxic aqueous solution. Do not allow run-off from fire fighting to enter drains or water courses.**

Explosive Sensitivity to Mechanical Impact: No  
Explosive Sensitivity to Static Discharge: No

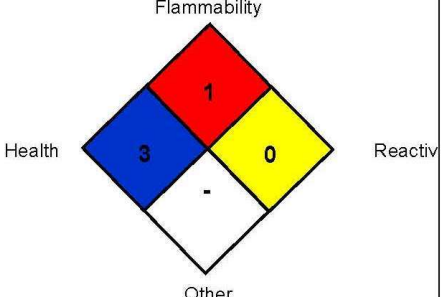






**5.3 Special Fire-Fighting Procedures:**

- Incipient fire responders should wear eye protection.
- Structural firefighters must wear Self-Contained Breathing Apparatus (SCBA) and full protective equipment.
- Isolate materials not yet involved in the fire and protect personnel.
- Move containers from fire area if this can be done without risk; otherwise, cool with carefully applied water spray.

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- If possible, prevent run-off water from entering storm drains, bodies of water, or other environmentally sensitive areas.

<p><b>NFPA RATING SYSTEM</b></p> <p style="text-align: center;">Flammability</p>  <p style="text-align: center;">Other</p>	<p><b>HMIS RATING SYSTEM</b> HAZARDOUS MATERIAL IDENTIFICATION SYSTEM</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="background-color: #00aaff; color: white; padding: 2px;"><b>HEALTH HAZARD (BLUE)</b></td> <td style="text-align: center; padding: 2px;"><b>3</b></td> </tr> <tr> <td style="background-color: #ff0000; color: white; padding: 2px;"><b>FLAMMABILITY HAZARD (RED)</b></td> <td style="text-align: center; padding: 2px;"><b>1</b></td> </tr> <tr> <td style="background-color: #ffff00; padding: 2px;"><b>PHYSICAL HAZARD (YELLOW)</b></td> <td style="text-align: center; padding: 2px;"><b>0</b></td> </tr> </table> <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th colspan="4">PROTECTIVE EQUIPMENT</th> </tr> <tr> <th>EYES</th> <th>RESPIRATORY</th> <th>HANDS</th> <th>BODY</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;"></td> <td style="text-align: center;">See Sect 8</td> <td style="text-align: center;"></td> <td style="text-align: center;">See Sect 8</td> </tr> </tbody> </table> <p style="text-align: center; font-size: small;">For Routine Industrial Use and Handling Applications</p>	<b>HEALTH HAZARD (BLUE)</b>	<b>3</b>	<b>FLAMMABILITY HAZARD (RED)</b>	<b>1</b>	<b>PHYSICAL HAZARD (YELLOW)</b>	<b>0</b>	PROTECTIVE EQUIPMENT				EYES	RESPIRATORY	HANDS	BODY		See Sect 8		See Sect 8
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PROTECTIVE EQUIPMENT																			
EYES	RESPIRATORY	HANDS	BODY																
	See Sect 8		See Sect 8																
Hazard Scale: 0 = Minimum 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic Hazard																			

**SECTION 6 – ACCIDENTAL RELEASE MEASURES (STEPS FOR SPILLS)**

**6.1 Personal Precautions, Protective Equipment and Emergency Procedures:**

Use cautious judgment when cleaning up spill. Wear suitable protective clothing, gloves, and eye/face protection.

**6.2 Environmental Precautions:**

Construct a dike to prevent spreading. Keep out of sewers, storm drains, surface waters, and soils.

**6.3 Spill and Leak Response:**

**Small Spills:**

- Approach spill areas with caution.
- If liquid was introduced, create a dike or trench to contain material.
- Soak up with absorbent material such as clay, sand or other suitable non-reactive material.
- Ensure adequate ventilation.
- Dispose contaminated material as waste according to item 13.

**Large Spills:**

- Place in leak-proof containers. Seal tightly for proper disposal.
- Dispose of in accordance with U.S. Federal, State, and local hazardous waste disposal regulations and those of Canada and its Provinces, those of Australia, Japan and EU Member States (see Section 13, Disposal Considerations).

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**SECTION 7 - HANDLING AND STORAGE**

**7.1 Precautions for Safe Handling:**

To prevent eye contact under the foreseeable conditions of use, wear appropriate safety eyewear. When handling, do not eat, drink, or smoke. Wash thoroughly after handling. Do not handle or store near heat, sparks, or flame.

**7.2 Storage and Handling Practices:**

Keep away from incompatible materials. Keep container closed when not in use and store in well ventilated area.

**7.3 Specific Uses:**

Epoxy bonding gel.

**SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION**

**8.1 Exposure Parameters:**

**Ingredients with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical value that have to be monitored at the workplace.

**8.2 Exposure Controls:**

**Ventilation and Engineering Controls:**

Use with adequate ventilation to ensure exposure levels are maintained below the limits provided above.

*The following information on appropriate Personal Protective Equipment is provided to assist employers in complying with OSHA regulations found in 29 CFR Subpart I (beginning at 1910.132), or standards of EU member states (including EN 149 for respiratory PPE, and EN 166 for face/eye protection), and those of Japan. Please reference applicable regulations and standards for relevant details.*

**Respiratory Protection:**

Not required for properly ventilated areas. Maintain airborne contaminant concentrations below guidelines listed above, if applicable. If necessary, use only respiratory protection authorized in the U.S. Federal OSHA Respiratory Protection Standard (29 CFR 1910.134), equivalent U.S. State standards, Canadian CSA Standard Z94.4-93, the European Standard EN149, or EU member states.

**Eye Protection:**

Safety glasses or goggles are required. If necessary, refer to U.S. OSHA 29 CFR 1910.133, Canadian Standards, and the European Standard EN166, Australian Standards, or relevant Japanese Standards.

**Hand Protection:**

Chemical resistant gloves are required to prevent skin contact.

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**Body Protection:**

If necessary, refer to U.S. OSHA 29 CFR 1910.138, the European Standard DIN EN 374, the appropriate Standards of Canada, Australian Standards, or relevant Japanese Standards. Use body protect appropriate to task being performed.

If necessary, refer to appropriate Standards of Canada, or appropriate standards of the EU, Australian Standards, or relevant Japanese Standards. If a hazard of injury to the feet exists due to falling objects, rolling objects, where objects may pierce the soles of the feet or where employee's feet may be exposed to electrical hazards, use foot protection, as described in U.S. OSHA 29 CFR 1910.136.

**SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES**

**9.1 Information on Basic Physical and Chemical Properties:**

**Appearance (Physical State and Color):** Gray gelled liquid

**Odor:** Characteristic

**Odor Threshold:** No data available

**pH:** No data available

**Melting/Freezing Point:** No data available

**Boiling Point:** Undetermined

**Flash Point:** Undetermined

**Evaporation Rate:** No data available

**Flammability (Solid; Gas):** No data available

**Upper/Lower Flammability or Explosion Limits:** No data available

**Vapor Pressure (mm Hg @ 20°C (68° F):** Not determined

**Vapor Density:** No data available

**Relative Density:** Not determined

**Specific Gravity:** 1.3 – 1.4

**Solubility in Water:** Not miscible

**Weight per Gallon:** No data available

**Partition Coefficient (n-octanol/water):** No data available

**Auto-Ignition Temperature:** No data available

**Decomposition Temperature:** No data available

**Viscosity:** No data available

**9.2 Other Information:** No data available

**SECTION 10 – STABILITY AND REACTIVITY**

**10.1 Reactivity:**

This product is not reactive.

**10.2 Stability:**

Stable under conditions of normal storage and use.

**10.3 Possibility of Hazardous Reactions:**

Will not occur.

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**10.4 Conditions to Avoid:** Heat, open flame or other sources of ignition.  
**10.5 Incompatible Substances:** Strong oxidizing agents.  
**10.6 Hazardous Decomposition Products:** Carbon monoxide, Carbon dioxide and other decomposition products can occur during combustion if not use according to specifications.

**SECTION 11 – TOXICOLOGY INFORMATION**

**11.1 Information on Toxicological Effects:**

**Toxicity Data:**

Cashew Nutshell Extract	8007-24-7	LD50 Oral-Rat	>2,000 mg/kg
		LD50 Dermal - Rat	2,000mg/kg
m-Phenylenebis(methylamine)	1477-55-0	LD50 Oral-Rat	1,040 mg/kg
		LC50 Inhalative – Rat (4hr)	2.4 mg/l
Salicylic acid	69-72-7	LD50 Oral-Rat	891 mg/kg
2,4,6-Tris(Dimethylaminomethyl) Phenol	90-72-2	LD50 Oral-Rat	2,169 mg/l- 4h
		LD50 Dermal-Rabbit	1260 mg/kg

**Skin corrosion/irritation:** Causes skin irritation.  
**Serious eye damage/irritation:** Causes serious eye damage.  
**Respiratory or skin sensitisation:** May cause an allergic skin reaction.  
**Reproductive toxicity:** Suspected of damaging the unborn child.

**11.2 Information on other hazard**

**Endocrine disrupting properties:** Salicylic acid (cas. 69-72-7) is on List II, List III.

**SECTION 12 – ECOLOGICAL INFORMATION**

**12.1 Toxicity:**

Cashew Nutshell Extract	8007-24-7	LC50 – Fish	1,000 mg/l
		EC50 – Algae	1,300 mg/l

**12.2 Persistence and Degradability:** No specific data available on this product.  
**12.3 Bioaccumulative Potential:** No specific data available on this product.  
**12.4 Mobility in Soil:** No specific data available on this product.  
**12.5 Results of PBT and vPvB Assessment:** No specific data available on this product.  
**12.6 Other Adverse Effects:** No data available  
**12.7 Water Endangerment Class:** At present, there are no ecotoxicological assessments for this product.

**SECTION 13 – DISPOSAL CONSIDERATIONS**

**13.1 Waste Treatment Methods:** Waste disposal must be in accordance with appropriate U.S. Federal, State, and local regulations, those of Australia, EU Member States and Japan.  
**13.2 EU Waste Code:** Not determined

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**SECTION 14 - TRANSPORTATION INFORMATION**
**14.1 U.S. Department of Transportation (DOT) Shipping Regulations:**

*This product is classified (per 49 CFR 172.101) by the U.S. Department of Transportation, as follows.*

**UN Identification Number:** UN2735  
**Proper Shipping Name:** Amines, liquid, corrosive, n.o.s. (m-Phenylenebis(methylamine))  
**Hazard Class Number and Description:** Class 8 – Corrosive substances  
**Packing Group:** III  
**DOT Label(s) Required:** Corrosive substances

**North American Emergency Response Guidebook Number:** 153

**14.2 Environmental Hazards:**

**Marine Pollutant:** The components of this product are designated by the Department of Transportation to be Marine Pollutants (49 CFR 172.101, Appendix B).  
 None

**14.3 Special Precaution for User:**
**14.4 International Air Transport Association**
**Shipping Information (IATA):**

This product is considered as dangerous goods.

**14.5 International Maritime Organization**
**Shipping Information (IMO):**

**UN Identification Number:** UN2735  
**Proper Shipping Name:** Amines, liquid, corrosive, n.o.s. (m-Phenylenebis(methylamine))  
**Hazard Class Number and Description:** Class 8 – Corrosive substances  
**Packing Group:** III  
**EMS-No:** F-A-S-B

**SECTION 15 – REGULATORY INFORMATION**
**15.1 Safety, Health and Environmental Regulations Specific for the Substance or Mixture:**

United States Regulations:

**U.S. SARA Reporting Requirements:**

The components of this product are not subject to the reporting requirements of Sections 302, 304, and 313 of Title III of the Superfund Amendments and Reauthorization Act.

**U.S. SARA 311/312:**

Acute Health: Yes; Chronic Health: Yes; Fire: No; Reactivity: No

**U.S. CERCLA Reportable Quantity:**

Not Applicable

**U.S. TSCA Inventory Status:**

The components of this product are listed on the TSCA Inventory or are exempted from listing.

**Other U.S. Federal Regulations:**

None known

**California Safe Drinking Water and Toxic Enforcement Act (Proposition 65):**

This product does not contain ingredients on the Proposition 65 Lists.

**15.2 Canadian Regulations:**

**Canadian DSL/NDSL Inventory Status:**

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Components are DSL Listed, NDSL Listed and/or are exempt from listing

**Other Canadian Regulations:**

Not applicable

**Canadian Environmental Protection Act (CEPA) Priorities Substances Lists:**

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by those regulations.

**Canadian WHMIS Classification and Symbols:**

All components are listed or exempt.

**15.3 European Economic Community Information:**

This product meets the definition of a hazardous substance or preparation as defined by the European Union Council Directives 67/548/EEC, 1999/45/EC, 1272/2008/EC and subsequent Directives. See Section 2 for Details.

**Chemical Safety Assessment:**

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

**15.4 Australian Information for Product:**

Components of this product are listed on the International Chemical Inventory list.

**15.5 Japanese Information for Product:**

Japanese Minister of International Trade and Industry (MITI) Status: The components of this product are not listed as Class I specified Chemical Substances, Class II Specified Chemical Substances, or Designated Chemical Substances by the Japanese MITI.

**15.6 International Chemical Inventories:**

Listing of the components on individual country Chemical Inventories is as follows:

Australian Inventory of Chemical Substances (AICS): Listed

Korean Existing Chemicals List (ECL): Listed

Japanese Existing National Inventory of Chemical Substances (ENCS): Listed

Philippines Inventory of Chemicals and Chemical Substances (PICCS): Listed

U.S. TSCA: Listed

**SECTION 16 – OTHER INFORMATION**

Prepared By: Brad Canova

Date of Printing: January 17, 2025

The information contained herein is believed to be accurate but is not warranted to be so. Data and calculations are based on information furnished by the manufacturer of the product and manufacturers of the components of the product. Users are advised to confirm in advance of the need that information is current, applicable and suited to the circumstances of use. This safety sheet cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees or customers. SpecChem assumes no responsibility for injury to vendee or third party person proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Furthermore, SpecChem assumes no responsibility for injury caused by abnormal use of this material even if reasonable safety procedures are followed. Compliance with all applicable federal, state, and local laws and local regulations remains the responsibility of the user.

**END OF SDS SHEET**