TECHNICAL DATA SHEET

SpecPatch® 5

Very Fast-Setting Polymer-Modified Concrete Repair Material

DESCRIPTION

SpecPatch® 5 is a general-purpose polymer-modified concrete repair mortar for concrete floors, walls, precast, tilt-up and masonry surfaces. SpecPatch® 5 can be used in horizontal and vertical applications to provide a durable repair that can be shaped by shaving or sanding.

BENEFITS

- Can be featheredged and shaped
- Lifts up to 1" (25 mm) thick (up to 2" / 51 mm in small areas)
- Designed for interior and exterior repairs
- Excellent durability and adhesion
- Dries to the color of concrete
- One component; just add water

USES

- Interior and exterior
- Vertical, overhead and horizontal repairs
- Used at a no-slump consistency
- Outstanding repair material for concrete pipe, curbs, sidewalks, and formed and precast concrete

APPLICATION

Surface Preparation: The concrete must be sound and free of all foreign material, including oil, grease, dust, laitance and other surface contaminants. For maximum durability, saw cut the perimeter of the repair 1/8" (3 mm) deeper than the depth of the repair, creating a notched, reinforced edge. Mechanically abrade the surface by an engineer-approved method in accordance with ICRI Guideline 310.2 to a minimum CSP 5. All surfaces to be repaired must be saturated surface-damp (SSD) with no standing water.

Priming/Scrub Coat: Thoroughly clean all exposed reinforcing steel of rust and coat with SpecPrep SB. Prepared concrete must be SSD and primed with a spray or brush coat of SpecPrep SB, with the repair mortar applied wet-on-wet or within the recommended open time (see the SpecPrep SB technical data sheet). Alternatively, apply a scrub coat of properly mixed repair mortar by scrubbing a thin layer into the pre-dampened substrate with a stiff brush, and place the repair mortar immediately, before the bond coat dries.

Mixing: Mix 6.75–7.25 pints (3.2–3.4 L) of clean water (depending on desired consistency) per 50 lb (22.7 kg) bag, using a low-speed drill. Add the water to the container first, then the SpecPatch® 5. Mix 2–3 minutes. Mix only what can be applied within the setting period. SpecPatch® 5 may be used with SpecChem StrongBond Acrylic Bonder, neat or mixed 1:1 with water, per 50 lb (22.7 kg) of powder to increase durability, abrasion resistance and bond strength. StrongBond is recommended when using SpecPatch® 5 in thin horizontal applications subjected to heavy traffic or wear.

Placement: Trowel SpecPatch® 5 firmly into the prepared area, ensuring intimate contact with the bonding surface. Use slightly more material than needed and roughly shape it during placement. After the initial set, when SpecPatch® 5 is surface-hard, shave the material to the desired final shape with a steel trowel. Maximum depth of neat repair mortar is 1" (25 mm) per lift. Additional lifts can be placed after the previous lift has set; leave the previous lift with a rough surface to improve bond between lifts.

Finishing/Curing: Finish the repair to the desired texture to match the surrounding concrete.

SpecPatch® 5 is self-curing under most conditions. In severe drying conditions, use an ASTM C309-compliant, water-based SpecChem curing compound.

TECHNICAL DATA INFORMATION

Set Time at 70 °F (ASTM C266)

Initial set ..... 5 min

Final set..... 8 min

Age	Compressive (C109)	Slant shear bond (C882)	Flexural (C348)
3 hours	1,500 (10.3)	–	–
1 day	3,150 (21.7)	–	–
7 days	5,000 (34.5)	1,680 (11.6)	–
28 days	6,000 (41.4)	–	650 (4.5)

Values in psi (MPa).

Other Properties

Length change (C157), air cure, 28 days.....–0.08%

Length change (C157), water cure, 28 days.....+0.03%

Scaling resistance (C672), 25 cycles .....0% loss

Yield per bag..... 0.43 cu ft (12.2 L)

COMPLIANCE/STANDARDS

- ASTM C928 Rapid-Hardening Cementitious Mortar
- ASTM C109 Compressive Strength
- ASTM C882 Slant Shear Bond Strength

PACKAGING

50 lb (22.7 kg) bag and 50 lb (22.7 kg) plastic pail

Coverage: approximately 20 sq ft at 1/4" (1.9 m² at 6 mm).

CLEANING

Tools and equipment may be cleaned with water before SpecPatch® 5 hardens.

SHELF LIFE

Shelf life of unopened bags stored in a dry facility is 12 months. Excessive temperature differential and/or high humidity can shorten the shelf life. Store in a cool, dry area away from direct sunlight.

LIMITATIONS

Minimum repair thickness is 1/8" (3 mm) for maximum durability in heavy-wear applications. Do not retemper after initial mixing. For large horizontal overlay or topping applications, use SpecChem Duo Patch for its more flowable consistency and greater durability and abrasion resistance. Do not add other cements or additives. SpecPatch® 5 is fast setting, so clean mixing equipment with water as soon as possible. Use only potable water for mixing.

Do not allow repairs to freeze until the material has reached a minimum compressive strength of 1,000 psi (6.9 MPa). A minimum surface and ambient temperature of 45 °F (7 °C) and rising is required at the time of application. In adverse temperatures, follow ACI recommendations for hot/cold weather concreting. For optimum results, condition material to 65–85 °F (18–29 °C).

Caution: Contains portland cement and sand. Cement will cause irritation. Avoid contact. A dust respirator, safety goggles and rubber gloves are recommended. Avoid prolonged contact with clothing. In case of contact with eyes, immediately flush with water for at least 15 minutes and get prompt medical attention. Do not wear contact lenses when working with this product. DO NOT take internally. Keep out of reach of children.

Avoid hazards by following all precautions found in the Safety Data Sheet (SDS), product labels and technical literature. Please read this information prior to using the product.

WARRANTY

NOTICE – READ CAREFULLY

CONDITIONS OF SALE

SpecChem offers this product for sale subject to and limited by the warranty which may only be varied by written agreement of a duly authorized corporate officer of SpecChem. No other representative of or for

SpecChem is authorized to grant any warranty or to waive limitation of liability set forth below.

WARRANTY LIMITATION

SpecChem warrants this product to be free of manufacturing defects. If the product when purchased was defective and was within use period indicated on container or carton, when used, SpecChem will replace the defective product with new product without charge to the purchaser. SpecChem makes no other warranty, either expressed or implied, concerning this product. There is no warranty of merchantability. NO CLAIM OF ANY KIND SHALL BE GREATER THAN THE PURCHASE PRICE OF THE PRODUCT IN RESPECT OF WHICH DAMAGES ARE CLAIMED.

INHERENT RISK

Purchaser assumes all risk associated with the use or application of the product.

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1511 Baltimore Ave, Suite 600
Kansas City, MO 64108

www.SpecChem.com
816-968-5600